

Brewery SAFETY CHECKLIST

MINIMUM COMPLIANCE ITEMS FOR BREWERIES



OSHA Injury/Illness recordkeeping:
OSHA 300 Log & 300A Summary



A Safety Program: Consider the 5 required elements of a MNOSHA AWAIR program:

1. Personnel responsibility for safety.
2. Hazard identification & analysis.
3. Communication of workplace hazards and controls.
4. Incident investigation.
5. Enforcement of safety program.



Hazard Communication program & worker training: chemical inventory and maintain Safety Data Sheets (SDS).

DO YOU HAVE GAS-POWERED FORKLIFTS INDOORS? YOU'LL NEED TO MONITOR FOR CARBON MONOXIDE AT SPECIFIED INTERVALS PER MNOSHA.



FIRST AID KITS - AND - EYE WASH STATIONS SHOULD BE PROVIDED.



MANDATORY OSHA & LABOR LAW POSTERS SHOULD BE IN ACCESSIBLE AREAS.

Depending on what processes, equipment, and hazards you have at your brewery, you may need to develop programs for these topics.

Coincidentally, these standards are cited very frequently by OSHA!

- Confined Space
- Lockout/Tagout
- Forklift Operator Training



A hazard assessment should be done to identify the hazards at your site. Once you have identified hazards, the next step is to control them by working through the Hierarchy of Safety Controls:

ENGINEERING CONTROLS

Because completely eliminating a hazard is not always practical, isolating the worker from the hazard will often be your first line of defense against an identified hazard.

Things like manufacturer-supplied guards, guardrails, and other physical means of keeping a worker safe should be considered.

Substituting the hazard, for example changing a light bulb from the floor level using a tool vs. climbing a ladder, is another type of engineering control.

WORK PRACTICES

- New Hire Orientation
- Policies & Procedures
- Forklift Operator Training
- Safety Inspections
- OSHA postings
- Danger, Warning, and Caution signs
- Standard Operating Procedures
- Annual Training
- Safety Committee (per MNOSHA requirements)
- Weekly or Daily Safety Meetings
- Rotating workers so that they are not exposed to the same hazard for 8 hours a day.

- Container labeling
- Stretch & Flex exercises

These are only some ideas for ways that you can change the way people work to keep them safe.



Check your Safety Data Sheets for required PPE to be worn when working with specific chemicals & substances.

- Protection for:
- Head & Body
 - Eyes
 - Hands & Feet
 - Respiratory system
 - Hearing